## Vishwakarma Institute of Information Technology, Pune-48

(An Autonomous Institute affiliated to Savitribai Phule Pune University)



# Curriculum for M. Tech. (Mechanical – Design Engineering)

# Department of Mechanical Engineering



## Vishwakarma Institute of Information Technology, Pune-48 (An Autonomous Institute Affiliated to Sovietibai Phylo Pune University)

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## **Department of Mechanical Engineering**

## **VISION:**

• Excellence in Mechanical Engineering for Global Acceptance

#### **MISSION:**

- Make spirited mechanical engineers with morals, values and principles for sustainable development of society
- Strive continuously to impart knowledge and skills of the highest standards
- Our engineers will respond to the current and future needs of the industry, higher studies as well as research



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## **Department of Mechanical Engineering**

#### First Year M. Tech. (FYMT) - Semester I (Pattern 2018: R1)

			Teac	hing		Exami	nation	Scheme	;		
Course Code	Course Scheme		Formative Assessment			Summative Assessment		Total	Credits		
			L	P	ISE		СЕ	ESE	OR		
					T1	T2	CE	ESE	UK		
MEPA11181	Advanced Stress Analysis	TH	3	1	20	10	20	50	-	100	3
MEPA11182	Advanced Vibrations and Acoustics	TH	3	ı	20	10	20	50	ı	100	3
MEPA11183	Program Elective I	TH	3	ı	20	20 10 20		50	ı	100	3
MEPA11184	Program Elective II	TH	3	-	20	10	20	50	-	100	3
MEPA11185	Laboratory I	CE-OR	-	4	-	4		-	50	100	2
MEPA11186	Laboratory II	CE-OR	-	4	-	50		-	50	100	2
MEPA11187	Research Methodology & IPR	CE	2	ı	-		50	ı	1	50	2
MEPA11188	Program Elective III	CE	3	-	-			-	1	50	3
AP1	Audit Course I	AU	ı	ı	_			-	-	-	-
	Total 17 8 80 40		40	280	200	100	700	21			

<sup>\*</sup> Laboratory I and II consists of experiments, tutorials and assignments for the program core courses

Program Elective I	Course Code	Program Elective II
Advanced Machine Design	MEPA11184A	Advanced Engineering Materials
Design for Manufacturing & Assembly	MEPA11184B	Mechanics of Composite Materials
Mathematical Methods in Engineering	MEPA11184C	Tribology in Design
	Advanced Machine Design Design for Manufacturing & Assembly Mathematical Methods in Engineering	Advanced Machine Design MEPA11184A Design for Manufacturing & Assembly MEPA11184B

#### Course code Program Elective III

MEPA11188A	Process Equipment Design
MEPA11188B	Reliability Engineering
MEPA11188C	Advanced Metallurgy

#### **List of Audit Courses:**

- 1. English for Research Paper Writing
- 2. Disaster Management
- 3. Sanskrit for Technical Knowledge
- 4. Value Education
- 5. Constitution of India
- 6. Pedagogy Studies
- 7. Stress Management by Yoga
- 8. Personality Development through Life Enlightenment Skills.

BoS Chairman Dean Academics Director

**F.Y. M. Tech. (Pattern 2018)** 

**Design Engineering** 



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## **Department of Mechanical Engineering**

#### First Year M. Tech. (FYMT) - Semester II (Pattern 2018: R1)

		Examination Scheme Teaching									
Course Code	Course	Course Type	Scheme		Formative Assessment			Summative Assessment		Tota 1	Credits
			L	P	ISE		GE EGE	OD			
					T1	T2	CE	ESE	OR		
MEPA12181	Finite Element Method	TH	3	-	20	10	20	50	-	100	3
MEPA12182	Computer Aided Design	TH	3	1	20	10	20	50	1	100	3
MEPA12183	Program Elective IV	TH	3	ı	20	20     10       20     10		50	ı	100	3
MEPA12184	Program Elective V	TH	3	-	20			50	-	100	3
MEPA12185	Laboratory III	CE-OR	-	4	-	-	50	-	50	100	2
MEPA12186	Laboratory IV	CE-OR	ı	4	-	-	50	-	50	100	2
MEPA12187	Mini project	CE-OR	ı	4	-	-	50	1	50	100	2
IOEP12188	Open Elective	CE	3	-			50	-	-	50	3
AP2	Audit Course II	AU	1								
	Total	15 12 80		80	40	280	200	150	750	21	

<sup>\*</sup> Laboratory III and IV consists of experiments, tutorials and assignments for the program core courses

Course Code	Program Elective IV	Course Code	Program Elective V
MEPA12183A	Analysis and Synthesis of Mechanism	MEPA12184A	Multi-body Dynamics
MEPA12183B	Robotics	MEPA12184B	Condition Based Monitoring
MEPA12183C	Fracture Mechanics	MEPA12184C	Optimization Techniques in Design

**Course Code Open Elective** 

IOEP12188A Project Planning and Management

IOEP12188B Ethical Hacking

IOEP12188C Product Design Engineering

#### **List of Audit Courses:**

- 1. English for Research Paper Writing
- 2. Disaster Management
- 3. Sanskrit for Technical Knowledge
- 4. Value Education
- 5. Constitution of India
- 6. Pedagogy Studies
- 7. Stress Management by Yoga
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## **Department of Mechanical Engineering**

## **Advanced Stress Analysis (MEPA11181)**

**Teaching Scheme** 

**Examination Scheme** 

Credits: 3

Formative Assessment: 50 Marks
Summative Assessment: 50 Marks

Lectures: 3Hrs/week

#### **Prerequisite**:

- 1. Engineering Mathematics
- 2. Engineering Physics
- 3. Engineering Mechanics
- 4. Strength of Materials

#### **Course Objectives:**

- To understand concept of three dimensional stress and strain at a point.
- To understand stress distribution in component subjected to unsymmetrical bending and torsional loading.
- To study methods of computing contact stresses and deflections
- To study different techniques of experimental stress analysis

#### **Course Outcomes:**

At the end of the course students will be able to:

- 1. Determine stress distribution along a component under different loading conditions.
- 2. Understand behavior of walled sections.
- 3. Solve real time problems subjected under bending.
- 4. Prepare composite material sample.
- 5. Investigate components subjected to Hartezian contact stresses
- 6. Measure stress strain through experiments.

#### **Unit I: Theory of Elasticity**

Elasticity problems in two dimensions - stress strain relationship for brittle materials, ductile materials. Compatibility equations in two and three dimensions, free body diagram of complicated structures and stress calculations, stress functions in rectangular and cylindrical coordinate systems, evaluation of stresses in flat rectangular plates with different clamp and load conditions evaluation of the stresses in the flat and circular plate with center hole/holes using stress function.

#### **Unit II: Theory of Torsion**

Torsion of general prismatic bars of solid section, Membrane Analogy, Torsion of Thin walled tubes, Torsion of Thin walled Multiple-Cell closed sections, Torsion of rolled sections.

#### **Unit III: Unsymmetrical Bending and Shear Centre**

Concept of shear center in symmetrical and unsymmetrical bending, stress and deflections in beams subjected to unsymmetrical bending, shear center for thin wall beam cross section, open section with one axis of symmetry, general open section, and closed section.

#### **Unit IV: Stress Analysis of Engineering Plastics and Composites**



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Types of engineering plastics (Nylon, ABS, PP) failure modes, failure phenomenon in two and three dimensional stress analysis, wear and tear of plastics, impact properties of plastics, types of composites (fiber reinforced plastics), evaluation of elastic properties of composites.

#### **Unit V: Contact Stresses**

Geometry of contact surfaces, method of computing contact stresses and deflection of bodies in point contact, stress for two bodies in line contact with load normal to contact area and load normal and tangent to contact area, gear contacts, contacts between cam and follower, ball bearing contacts.

#### **Unit VI: Experimental Stress Analysis**

Dimensional analysis, analysis techniques, strain gauges, types of strain gauges, materials, configuration, instrumentation, characteristics of strain gauge measurement, theory of photo-elasticity.

#### **Reference Books:**

- 1. Advanced Mechanics of Materials Cook and Young, Prentice Hall
- 2. Theory of elasticity Timoshenko and Goodier, McGraw Hill
- 3. Advance Strength of Materials- vol 1 and 2 Timoshenko, CBS publisher
- 4. Advanced Mechanics of Materials Boresi, Schmidt, Sidebottom, Willey
- 5. Mechanics of Materials vol 1 and 2 E J Hearn, Butterworth- Heinemann



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## **Department of Mechanical Engineering**

#### **Advanced Vibrations and Acoustics (MEPA11182)**

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks
Lectures: 3Hrs/week Summative Assessment: 50 Marks

Summative Summative

#### Prerequisite:

- 1. Dynamics of machinery
- 2. Engineering Mathematics

#### **Course Objectives:**

- To develop analytical competency in solving vibration problems.
- To study vibration characteristics of the multi degrees of freedom system
- To study the vibration measuring instruments.

#### **Course Outcomes:**

At the end of the course students will be able yo:

- 1. Predict response of a SDOF system, damped, undamped or force excited.
- 2. Write differential equations of motion for MDOF systems.
- 3. Obtain the Eigen-values and mode shapes of natural vibrations.
- 4. Obtain natural frequencies and mode shapes of MDOF and continuous systems using
- 5. Know various terminologies used in acoustics and acoustic wave transmission.
- 6. Understand the basics of psychoacoustics.

#### **Unit I: Fundamentals of Vibration**

Review on basics of vibration, single degree freedom systems with free un-damped and damped system, and forced damped vibrations system. Transient Vibrations, Response of a single degree of freedom system to step and any arbitrary excitation,

## **Unit II : Multi Degree of Freedom Systems**

Multi degree of freedom systems, Free, damped and forced vibrations of two degree of freedom systems, Eigen values and Eigen vectors, normal modes, Rayleigh, Rayleigh-Ritz and Dunkerley's methods, matrix iteration method for Eigen-value calculations, Holzer's method

#### **Unit III: Continuous Systems**

Continuous Systems, vibrations of bars, torsion vibration of shafts/rod and lateral vibration of beams., forced vibration of simply supported beam subjected to concentrated harmonic force at a point, Mode summation method, discretized models of continuous systems and their solutions using Rayleigh – Ritz method

#### **Unit IV: Vibration Control**

Vibration Control, Methods of vibration control, Vibration Absorber, Vibration isolation, FFT analyzer, vibration exciters, signal analysis, time domain and frequency domain analysis of signals, experimental modal analysis, Examples of vibration tests - Industrial case studies.

#### Unit V: Acoustic Waves



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Plane acoustic waves, Sound speed, characteristic acoustic impedance of elastic media, sound intensity, dB scale, Transmission Phenomena, transmission from one fluid medium to another, normal incidence, reflection at the surface of a solid, standing wave patterns, Symmetric Spherical waves, near and far fields, simple models of sound sources, sound power, determination of sound power.

#### Unit VI: Introduction to Psychoacoustic

Psychoacoustics, Speech, mechanism of hearing, thresholds of the ear – sound intensity and frequency, loudness, equal loudness levels, loudness, pitch and timbre, beats, masking by pure tones, masking by noise.

#### Text Books:

- 1. S. S. Rao, "Mechanical Vibrations", 4<sup>th</sup> Edition, Pearson Education Inc. New Delhi, ISBN: 9788177588743
- 2. G. K.Grover, "Mechanical Vibrations", 8<sup>th</sup> Edition, New Chand and Bros,Roorkee, ISBN:978-81-85240-56-5
- 3. V. P.Singh, "Mechanical Vibrations", DhanpatRai and Sons, New Delhi, ISBN: 1234567150209
- 4. Robert D. Finch, "Introduction to acoustics", PHI., 2008
- 5. S.N.Sen "Acoustics waves and Oscillations" New Age International Publication, 2010.

#### **Reference Books:**

- 1. W.T. Thomson, Marie Dillon Dahleh, "Theory of vibrations with applications", 5<sup>th</sup> Edition, Pearson Education Pvt. Ltd., ISBN: 9788131704820
- 2. W. Weaver, Jr., S. P. Timoshenko, D. H. Young, "Vibration Problems in Engineering", 5<sup>th</sup> Edition ISBN: 978-0-471-63228-3.
- 3. Michael Rettinger, "Acoustic Design and Noise Control", Vol. I and II., Chemical Publishing Co., New York, 1977





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## **Department of Mechanical Engineering**

## **Advanced Machine Design (MEPA11183A)**

**Teaching Scheme** 

Examination Scheme

Credits: 3 Formative Assessment: 50 Marks Lectures: 3Hrs/week Summative Assessment: 50 Marks

#### **Prerequisite:**

- 1. Strength of Material
- 2. Machine Design

#### **Course Objectives:**

- To familiarize students with design for different manufacturing processes.
- To study the advanced concepts of risk, reliability and safety and the methodologies to define reliability in a quantitative manner to aid to design for reliability
- To gain knowledge by formulating design intentions that include emotional and happiness effects.
- To expose different types of Rapid prototyping processes and materials used in Rapid prototyping systems.

#### **Course Outcomes:**

At the end of the course students will be able to:

- 1. Realize that creativity, manufacturability, assembly, maintainability, emotions, reliability are also important aspects of design other than finding dimensions and stresses in the highly competitive, dynamic and customer centered market.
- 2. Demonstrate the ability to identify needs of the customer and convert them in to technical specifications of a product.
- 3. Generate different ideas after identifying the need and determining the specifications and constraints of a product for a particular purpose.
- 4. Understand the principals used while designing for manufacture, assembly, emotions and maintenance.
- 5. Know various methods of rapid prototyping the products to test and modify the designs.
- 6. Design the components considering strength based reliability.

#### Unit I:

Development processes and organizations, Product Planning

#### Unit II:

Need Identification and problem definition, product specification, concept generation and selection, evaluation, creativity methods, Concept testing

#### Unit III:

Design for manufacture, assembly, maintenance, casting, forging,

#### Unit IV:

Design for Reliability, strength based reliability, parallel and series systems, robust design,

#### Unit V:



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Industrial design: Design for Emotion and experience, Introduction to retrofit and Eco design, Human behavior in design

#### **Unit VI: Special Topics**

**Rapid Prototyping** 

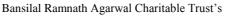
#### **Text Books:**

- 1. George E Dieter, "Engineering Design", McGraw Hill Company, 00.
- 2. Prashant Kumar, "Product Design, Creativity, Concepts and Usability", Eastern Economy Edition, PHI New Delhi. 12
- 3. Woodson T.T., "Introduction to Engineering Design", McGraw Hill Book Company, 1966.

#### **References:**

- 4. John J.C. "Design Methods", Wiley Inter science, 1970.
- 5. Averill M. Law and W. David Kelton "Simulation, modelling and analysis", McGraw Hill Book Company, 1991.
- 6. Pahl, G.and W.Beitz, *Engineering Design–A Systematic Approach* Springer, 2nd Ed., 1996.
- 7. Product Design and development Karl T. Ulrich, Steven Eppinger

**Design for Manufacturing and Assembly (MEPA11183B)** 





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## **Department of Mechanical Engineering**

**Teaching Scheme** 

Credits: 3

Lectures: 3Hrs/week

**Examination Scheme** 

Formative Assessment: 50 Marks

Summative Assessment: 50 Marks

#### **Prerequisite**:

#### **Course Objectives:**

- To introduce the concept and application for design for manufacturing and assembly to practicing designers and manufacturing engineers as well as design students.
- To discuss various fundamentals of assembly and design recommendations for product development.

#### **Course Outcomes:**

At the end of the course, the student should be able to

- 1. Understand various types of materials, its classification, suitable materials for product design and various methods of material selection, various mechanical properties of material.
- 2. Know various casting design, machining design, designing of formed components
- 3. Understand various design recommendations for cleaning, design for polishing, plating and coating, and Heat treatment and various design recommendations
- 4. Know various design recommendation for permanent joining such as welding, soldering, brazing,
- 5. Know various design recommendation for riveting, screw fastening etc.
- 6. Able to understand introduction to CAD, various types of geometric model, different types of features, procedure for feature extraction from part and assembly model

#### **Unit I: Introduction to DFMA**

Introduction, History of DFMA, Steps for applying DFMA during product design, Advantages of applying DFMA during product design, Reasons for not implementing DFMA, Introduction to Manufacturing Process: Classification of manufacturing process, Basic manufacturing processes, Mechanical properties of material: Tensile properties, Engineering stress-strain, True stress strain, Compression properties, Shear properties, Introduction to materials and material selection: Classification of engineering materials, Material selection for product design

#### **Unit II: Unit 2: Sand Casting**

Introduction to sand casting, Design consideration for sand casting, investment casting: Introduction, Steps, Typical characteristics and applications, Die casting: Introduction, Advantages, Disadvantages, Applications, Suitable material consideration, General design consideration, Specific design recommendation, Injection moulding: Introduction, Typical characteristics of injection moulded parts, Effect of shrinkage, Suitable materials, Design recommendations, Design for powder metal processing: Introduction to powder metal processing, Typical characteristics and applications, Limitations, Design recommendations.

#### **Unit III: Design for machining**



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Introduction to machining, Recommended materials for machinability, Design recommendations, Design for tuning, milling, planning, shaping and slotting operations: Process description, Typical characteristics and applications, Suitable materials, Design recommendations, Design for machining round holes: Introduction, Suitable materials, Design recommendations, Recommended tolerances, Design for broached parts: Process description, Typical characteristics of broached parts, Suitable materials for broaching, Design recommendations.

#### **Unit IV: Metal Extrusion**

Metal extrusion process, Suitable material for extrusion, Design recommendation for metal extrusion, Metal stamping, Fine blanked parts and Rolled formed section: Process, Characteristics and applications, Suitable materials, Design Recommendations Impact or cold extrusion: Process, Design recommendations for backward extrusion, Forward extrusion: Process, Design recommendations for forward extrusion, Design for Forging: Forging processes, Forging nomenclature, Suitable materials for forging, Design recommendations, Metal injection moulded parts: Process, Materials suitable, Design recommendations for metal injection-molded parts.

#### Unit V: Design for cleaning and joining processes

Introduction to cleaning and polishing processes: Design recommendations, Design for plated surface: Electroplating process, Typical characteristics, Design recommendations for plating, Thermal sprayed coating: Process, Design recommendations for thermal sprayed coating, Design for heattreatment, Design for welding, soldering and brazing: Design recommendations, Typical characteristics, Suitable materials, Design for adhesively bonded assemblies: Introduction, characteristics, Suitable materials, Design recommendations for adhesive joint.

#### Unit VI: Introduction to Assembly and CAD

The assembly process, Characteristics and applications, Economic significance of assembly, General taxonomies of assembly operation and systems, Design for Assembly: Introduction, Design consideration, Design for Fasteners: Introduction, Design recommendation for fasteners. Introduction to CAD: Geometric Representation in CAD, Extraction of part feature information from CAD Model: Introduction, Feature recognition techniques, Free Form Features, Hybrid Techniques, Extraction of assembly feature information from CAD Model: Introduction, Assembly features, Definition of assembly feature attributes, Characterization of assembly feature, Examples of Assembly feature, Overview of procedure to extract assembly features from CAD model of Assembly, Description of steps in the assembly feature extraction procedure, Examples of assembly feature extraction.

#### **Text Books:**

- 1. Geoffrey Boothroyd, Peter Dewhurst and Winston Knight (2002) Product Design for Manufacture and Assembly, Third Edition, CRC press, Taylor and Francis, Florida, USA
- 2. O. Molloy, S. Tilley and E.A. Warman (1998) Design for Manufacturing and assembly, First Edition, Chapman and Hall, London, UK.

A.K. Chitale and R.C. Gupta, (1999) Product design and Manufacturing, Prentice Hall of India, New Delhi.

#### **Reference Books:**



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## **Department of Mechanical Engineering**

- 1. J. Lesko, (1999) Industrial Design, Materials and Manufacture Guide, John Willy and Sons, Inc
- 2. George E. Dieter and Linda C. Schmidt (2009), Engineering Design, Fourth edition, McGraw-Hill companies, New York, USA
- 3. D. E. Whitney, (2004) Mechanical Assemblies: Their Design, Manufacture, and Role in Product Development, Oxford University Press, New York
- 4. James G. Bralla (1998) Design for Manufacturability Handbook, Second Edition, McGraw-Hill companies, New York, USA

**Mathematical Methods in Engineering (MEPA11183C)** 



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## **Department of Mechanical Engineering**

**Teaching Scheme** 

Credits: 3

Lectures: 3Hrs/week

**Examination Scheme** 

Formative Assessment: 50 Marks Summative Assessment: 50 Marks

#### **Prerequisite:**

1. Engineering Mathematics

2. Numerical Methods and Optimization

#### **Course Objectives:**

- To introduce students to some of the basic computational methods that emphasizes in analyzing problems arising in engineering and physical sciences.
- To enhance computational skills using MATLAB

#### Course Outcomes:

At the end of the course, students will to:

- 1. Apply statistical techniques to analyze multivariate functions.
- 2. Identify and solve engineering problems by applying the knowledge of ordinary differential equations.
- 3. Identify nature of a given wave equation and solve by applying D'Alembert solution and/or method of solution of method of separation of variables
- 4. Solve engineering problems by applying the knowledge of partial differential equations.
- 5. Optimization technique to solve engineering problems
- 6. Analyze problems arising in engineering and physical sciences.

#### **Unit I: Introduction to Probability Theory**

Probability Theory and Sampling Distributions. Basic probability theory along with examples. Standard discrete and continuous distributions like Binomial, Poisson, and Normal, Exponential etc. Central Limit Theorem and its significance. Some sampling distributions like  $\Box 2$ , t, F.

#### **Unit II: Data Analysis and Interpolation**

Newton's divided difference interpolation; Lagrange interpolation; Interpolation using Cubic Splines; Curve fitting – General Least squares principle – Linear, polynomial and multiple linear fit – Goodness of a fit; Fourier Analysis for sinusoidal variation.

#### **Unit III: Ordinary Differential Equations:**

Ordinary linear differential equations solvable by direct solution methods; solvable nonlinear ODE's;

#### Unit IV: Partial Differential Equations and Concepts in Solution to Boundary Value Problems

First and second order partial differential equations; canonical forms

#### **Unit V : Optimization**

Introduction to optimization, Classification, Constrained optimization: Graphical and Simplex method. One Dimensional unconstrained optimization: Newton's Method. Modern Optimization Techniques:

#### Unit VI: Major Equation Types Encountered in Engineering and Physical Sciences

Solution methods for wave equation, D'Alembert solution, potential equation, properties of harmonic functions, maximum principle, solution by variable separation method

#### **Text Books:**



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- 1. Ronald E, Walpole, Sharon L. Myers, Keying Ye, Probability and Statistics for Engineers
- 2. and Scientists (8th Edition), Pearson Prentice Hall, 07 (for Units I)
- 3. J. B. Doshi, Differential Equations for Scientists and Engineers, Narosa, NewDelhi Unit (IIIandIV)
- 4. Steven C. Chapra, Raymond P. Canale, Numerical Methods for Engineers, 4/e, Tata McGraw Hill Editions Dr. B. S. Garewal, Numerical Methods in Engineering and Science, Khanna Publishers..
- 5. Steven C. Chapra, Applied Numerical Methods with MATLAB for Engineers and Scientist, Tata Mc-GrawHill Publishing Co-Ltd
- 6. Rao V. Dukkipati, Applied Numerical Methods using Matlab, New Age International Publishers

#### **Reference Books:**

- 1. Douglas C. Montgomery, Design and Analysis of Experiments (7th Edition), Wiley Student
- 1. Edition, 09.
- 2. S. P. Gupta, Statistical Methods, S. Chand and Sons, 37th revised edition, 08
- 3. William W. Hines, Douglas C. Montgomery, David M. Goldsman, Probability and
- 4. Statistics for Engineering, (4th Edition), Willey Student edition, 06.
- 5. Advanced Engineering Mathematics (9th Edition), Erwin Kreyszig, Wiley India (13).
- 6. E. Balagurusamy, Numerical Methods, Tata McGraw Hill

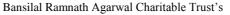
**Advanced Engineering Materials (MEPA11184A)** 

**Teaching Scheme** 

**Examination Scheme** 

**F.Y. M. Tech. (Pattern 2018)** 

**Design Engineering** 





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## **Department of Mechanical Engineering**

Credits: 3 Formative Assessment: 50 Marks

Lectures: 3Hrs/week Summative Assessment: 50 Marks

#### **Prerequisite:**

Material Science and engineering metallurgy

Manufacturing process

#### **Course Objectives:**

- To study different strengthening mechanisms and their applications.
- Describe importance fracture mechanics to the student
- To understand different types of composites and other modern materials used in Industry

#### **Course Outcomes:**

By the end of the course, students will able to

- 1. Apply the basic concepts of plastic deformation
- 2. Describe importance of mechanical properties in plastic behaviour of metals.
- 3. Apply the fundamentals of types of fractures in studying the fracture mechanic
- 4. Identify microstructure and property changes in iron-carbon system
- 5. Select types of material for particular applications
- 6. Identify applicability of materials in different conditions

#### **Unit I: Introduction, Atomic Structure, Interatomic Bonding and Structure of Crystalline Solids:**

Historical perspective of Materials Science. Why study properties of materials? Classification of materials. Advanced Materials, Future materials and modern materials, Atomicstructure. Atomic bonding in solids, Crystal structures, Crystalline and noncrystalline materials. Anisotropic elasticity. Material Testing under Complex Loading Tensile testing – uni-axial and biaxial tension test.

# Unit II: Imperfections in Solids and Mechanical Properties of Metals, Diffusion, Dislocations and Strengthening Mechanisms:

Point defects. Theoretical yield point. Line defects and dislocations. Interfacial defects. Bulk or volume defects. Atomic vibrations; Elastic deformation. Plastic deformation. Interpretation of tensile stress-strain curves Yielding under multiaxial stress. Dislocation and plastic deformation. Mechanisms of strengthening in metals. Recovery, recrystallization and grain growth. Particle strengthening by precipitation

#### **Unit III: Phase Diagrams:**

Equilibrium phase diagrams Kinetics of nucleation and growth. The iron-carbon system. Phase transformations. Transformation rate effects and TTT diagrams. Microstructure and property changes in iron-carbon system

#### **Unit IV: Fracture.**

Ductile and brittle fracture. Fracture mechanics. Impact fracture. Ductile brittle transition. Fatigue. Crack initiation and propagation. Crack propagation rate. Creep. Generalized creep behaviour. Stress and temperature effects

#### Unit V: Applications and Processing of Metals and Alloys, Polymers, Ceramics, and composites:



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Types of metals and alloys. Fabrication of metals. Thermal processing of metals. Types and applications of ceramics. Fabrication and processing of ceramics, Mechanical behaviour of polymers. Mechanisms of deformation and strengthening of polymers. Crystallization, melting and glass transition. Polymer types. Polymer synthesis and processing, Particle reinforced composites. Fibre reinforced composites. Structural composites

#### Unit VI: Electrical, Thermal and Magnetic Properties and economic Considerations:

Electrical conduction. Semi conductivity. Super conductivity. Electrical conduction in ionic ceramics and in polymers. Dielectric behavior. Ferroelectricity. Piezoelectricity Heat capacity. Thermal expansion. Thermal conductivity. Thermal stresses Diamagnetism and Para magnetism. Ferromagnetism, Antiferromagnetism and ferrimagnetism. Influence of temperature on magnetic behavior Economic, Environmental and Social Issues of Material Usage - Economic considerations. Environmental and societal considerations. Recycling issues. Life cycle analysis and its use in design

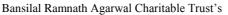
#### **Text Books:**

- 1. Willam D. Callister, Jr., "Material Science and Engineering: An introduction", John Wiley and Sons, Inc, 2003.
- 2. Willam F. Smith, "Principles of Materials Science and Engineering", 3rd edition, McGraw Hill,2002
- 3. Flinn, R.A. and Trojan, P.K., "Engineering Materials and their Applications", (4th Edition), Jaico, 1999.
- 4. Modern Physical Metallurgy and Material Engineering, Science, Process, application, Smallman R.E., Bishop R J, Butterworth Heinemann, Sixth Ed., 1999.
- 5. George E. Dieter, "Mechanical Metallurgy", McGraw Hill, 1988.

#### **Reference Books:**

- 1. Metals Hand Book, Vol.10, "Failure Analysis and Prevention", (10th Edition), 1994.
- 2. Foundations of Theory of Plasticity, L.M. Kachanov, Dover Publications, 2004
- 3. Mechanical Behaviour of Materials, Dominique François, Andre Pineau, Andre Zaoui, Springer
- 4. Mechanical Behaviour of Materials, W. F. Hosford, Cambridge University Press, 2005
- 5. Thomas H. Courtney, "Mechanical Behavior of Materials", McGraw-Hill, 2000

**Mechanics of Composite Materials (MEPA11184B)** 





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## **Department of Mechanical Engineering**

**Teaching Scheme** 

Credits: 3

Lectures: 3 Hrs/week

**Examination Scheme** 

Formative Assessment: 50 Marks Summative Assessment: 50 Marks

#### **Prerequisite:**

- 1. Strength of Material
- 2. Machine Design
- 3. Material Science

#### **Course Objectives:**

- To understand importance of composite materials in various applications such as aerospace, automotive
- To understand various fabrication methods of composite material
- To develop an understanding of the linear elastic analysis of composite materials

#### **Course Outcomes:**

By the end of the course, students will able to

- 1. Student will be able to understand the basic concepts and difference between composite materials with conventional materials.
- 2. Students will be able to understand role of constituent materials in defining the average properties and response of composite materials on macroscopic level.
- 3. Students will be able to apply knowledge for finding failure envelopes and stress-strain plots of laminates.
- 4. Students will be able to develop a clear understanding to utilize subject knowledge using computer programs to solve problems at structural level.
- 5. To develop an ability to predict the failure strength of a laminated composite plate
- 6. To design composite structure

#### **Unit I: Introduction**

Introduction to Composite Materials, Classification of composite materials, Manufacturing methods of composite material, Characterization of composite material, Advantages, disadvantages and applications of composite materials, Lamina and Laminate

#### **Unit II: Basic Concepts and Characteristics**

Structural performance of conventional material, Geometric and physical definition, Material response, Scale of analysis; Micromechanics, Basic lamina properties, Constituent materials and properties, Properties of typical composite materials, Volume fraction, Void content

#### **Unit III: Elastic Behavior of Unidirectional Lamina**

Stress-strain relations, Evaluation of Elastic Moduli, Relation between mathematical and engineering constants, Rule of Mixture, transformation of stress, strain and elastic parameters

#### **Unit IV: Strength of Unidirectional Lamina**

Micromechanics of failure; failure mechanisms, Macro-mechanical strength parameters, Macromechanical failure theories, Applicability of various failure theories

#### Unit V: Elastic Behavior of Laminate

#### **F.Y. M. Tech. (Pattern 2018)**



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Basic assumptions, Strain-displacement relations, Stress-strain relation of layer within a laminate, Force and moment resultant, General load-deformation relations, Analysis of different types of laminates

#### **Unit VI: Stress and Failure Analysis of Laminates**

Types of failures, Stress analysis and safety factors for first ply failure of symmetric laminates, Micromechanics of progressive failure; Progressive and ultimate laminate failure, Design methodology for structural composite materials

#### **Text Books:**

- 1. Autar K. Kaw, Mechanics of Composite Materials, , CRC, Taylor and Francis 2006, ISBN:10:0-8493-1343-0.
- 2. Robert M. Jones, Mechanics of Composite Materials, Taylor and Francis 2010, ISBN:10:1-56032-712-X.
- 3. Madhujit Mukhopodhyay , Mechanics of Composite Materials and Structures , University Press (India) PVT Ltd, 2009, ISBN: 9788173714771
- 4. Mallick PK, Fiber-reinforced composites: materials, manufacturing, and design. CRC press, Taylor and Francis Group 2007; ISBN: 13: 978-0-8493-4205-9.

#### **Reference Books:**

- 1. Isaac M. Daniels, Ori Ishai, "Engineering Mechaincs of Composite Materials", Oxford University Press, 1994.
- 2. Bhagwan D. Agarwal, Lawrence J. Broutman, "Analysis and Performance of fiber composites", John Wiley and Sons, Inc. 1990.
- 3. Mathews, F. L. and Rawlings, R. D., "Composite Materials: Engineering and Science", CRC Press, Boca Raton, 03.
- 4. Mazumdar S. K., "Composaite Manufacturing Materials, Product and Processing Engineering", CRC Press, Boca Raton, 02.

Tribology in Design (MEPA11184C)

**Teaching Scheme** 

**Examination Scheme** 

**F.Y. M. Tech. (Pattern 2018)** 

**Design Engineering** 



## Vishwakarma Institute of Information Technology, Pune-48

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## **Department of Mechanical Engineering**

Credits: 3 Formative Assessment: 50 Marks
Lectures: 3Hrs/week Summative Assessment: 50 Marks

Prerequisite:
1. Engineering Mechanics

2. Strength of Material

3. Machine Design

4. Introduction to Tribology

#### **Course Objectives:**

- To know about properties of lubricants, modes of lubrication, additives etc.
- To study the film lubrication theory, sommerfield
- To study the design concept in hydrostatic and elasto-hydrodynamic lubrications
- To apply the design concept in surface friction, wear and lubrications about frictional behavior commonly encountered sliding surfaces.

#### **Course Outcomes:**

By the end of the course, students will able to

- 1. Apply theories of friction and wear to various practical situations by analyzing the physics of the process.
- 2. Understand the various surface measurement techniques and effect of surface texture on tribological behavior of a surface.
- 3. Select materials and lubricants to suggest a tribological solution to aparticular situation.
- 4. Design a hydrodynamic bearing using various bearing charts.
- 5. Design a hydrostatic bearing using various bearing charts.
- 6. Understand the recent developments in the field and understand modern research material.

#### **Unit I: Introduction to Tribology**

Tribology definition. Tribology in design- bearing material its properties and construction Tribological design of oil seals and gasket. Tribology in industry (Maintenance). Lubrication-Definition, basic modes of lubrication, properties of lubricants, additives, EP lubricants.

Self-Learning: Comparison between sliding and rolling contact bearing. (Theoretical treatment only)

#### **Unit II: Wear**

Wear, theories of wear, Types of wear - Simple theory of sliding wear mechanism -Abrasive wear - Materials for adhesive and abrasive wear - Corrosive wear - Surface fatigue wear - Wear of ceramics and polymers - Wear measurements, wear prevention

#### Unit III: Advances in rolling and sliding contact bearing

Reynolds's equation and its limitations, idealized bearings, infinitely long plane pivoted and fixed show sliders, infinitely long and infinitely short (narrow) journal bearings, lightly loaded infinitely long journal bearing (Petroff's solution), Finite Bearings, Design of hydrodynamic journal bearings.

#### Unit IV: Design in hydrostatic bearing

Hydrostatic, squeeze film Circular and rectangular flat plates, variable and alternating loads, piston pin lubrications, application to journal bearings.



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#### Unit V: Design in Elasto-hydrodynamic lubrication

Elasto-hydrodynamic lubrication – pressure viscosity term in Reynolds's equation, Hertz' theory, Ertel-Grubin equation, lubrication of spheres, gear teeth and rolling element bearings, Air lubricated bearings, Tilting pad bearings,

#### **Unit VI: Surfaces and Friction**

Topography of Engineering surfaces- Contact between surfaces – Various tribological problems and solutions- Sources of sliding Friction – Adhesion, ploughing Friction, theories of friction, Friction control, Surface texture and measurement, genesis of friction, instabilities and stick-slip motion.

#### Text Books:

- 1. Cameron, "Basic Lubrication Theory", Ellis Horwood Ltd, 1981.
- 2. Principles in Tribology, Edited by J. Halling, 1975
- 3. Introduction to Tribology of Bearings –B. C. Majumdar, A. H. Wheeler and o. pvt. Ltd 1985.
- 4. T.A. Stolarski, "Tribology in Machine Design".

#### Reference Books:

- 1. Fundamentals of Fluid Film Lubrication B. J. Hamrock, McGraw Hill International, 1994.
- 2. D.D. Fuller, "Theory and Practice of Lubrication for Engineers", John Wiley and Sons, 1984.
- 3. "Fundamentals of Friction and wear of Materials" American Society of Metals.

**Laboratory I (Advanced Stress Analysis) (MEPA11185)** 

Teaching Scheme Examination Scheme

**F.Y. M. Tech. (Pattern 2018)** 

**Design Engineering** 



(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

#### **Department of Mechanical Engineering**

Credits: 2 Formative Assessment. : 50 Marks
Practical : 4 Hrs/week Summative Assessment : 50 Marks

## **Course Objectives:**

• To provide practical exposure with the real life situation

#### **Course Outcomes:**

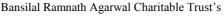
At the end of the course

- 1. Students will be able to use various experimental techniques relevant to the subject.
- 2. Students will acquire hands on experience on the various test-rigs, Experimental set up.
- 3. Students will be able to function as a team member
- 4. Students will develop communication skills.
- 5. Students will be able to write technical reports.
- 6. Students will be able to use different software's

## **Syllabus Contents:**

- 1. Determination of full range stress-strain curve for mild steel specimen as per ASTM-E8M
- 2. Determination of full range stress-strain curve for aluminum specimen as per ASTM-E8M
- 3. Determination of full range stress-strain curve for composite specimen
- 4. Determination of deflection and angle of twist for a thin section.
- 5. Determining shear center of asymmetric section (any two problems)
- 6. CE component-presentation preparation
- 7. CE component-presentation conduction
- 8. Preparation of composite sample using hand lay-up supported by compression molding
- 9. Contact stress analysis of gear pair using FEM Software
- 10. Contact stress analysis of cam and follower using FEM Software
- 11. Study of different strain gauge rosettes
- 12. CE component- Assignment 1
- 13. CE component- Assignment 2
- 14. Measurement of strain in cantilever beam using strain gauges
- 15. Model analysis of mechanical component
- 16. Study of Photo-elasticity for static analysis
- 17. CE component- open book test
- 18. CE component- open book test

Laboratory II (Advanced Vibration and Acoustics) (MEPA11186)





(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

## **Department of Mechanical Engineering**

**Teaching Scheme** 

**Examination Scheme** 

Credits: 2

Formative Assessment. : 50 Marks

Practical: 4 Hrs/week

Summative Assessment: 50 Marks

#### **Course Objectives:**

To provide practical exposure with the real life situation

#### **Course Outcomes:**

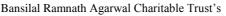
At the end of the course:

- 1. Students will be able to use various experimental techniques relevant to the subject.
- 2. Students will acquire hands on experience on the various test-rigs, Experimental set up.
- 3. Students will be able to function as a team member
- 4. Students will develop communication skills.
- 5. Students will be able to write technical reports.
- 6. Students will be able to use different software's

#### **Syllabus Contents:**

- 1. Determine natural frequency and damping coefficient of damped vibration of single degree freedom system.
- 2. Plot frequency response curves of single degree freedom system with variable damping
- 3. Determine total response of single degree damped system to harmonic excitation using suitable software.
- 4. Determine natural frequency of torsional vibration of two rotor system and position of
- 5. Experimental verification of Dunkerleys formula.
- 6. CE component-presentation preparation
- 7. CE component-presentation conduction
- 8. Plot forced vibration response of continuous system using MATLAB Programming. (
- 9. Study of numerical methods for solving Eigen values.
- 10. Computer program to find Eigen values using numerical method
- 11. Determination of Natural Frequencies of cantilever beam using FFT Analyzer.
- 12. Experimental study of vibration absorber
- 13. CE component- Assignment 1
- 14. CE component- Assignment 2
- 15. Noise measurement and analysis using FFT Analyzer.
- 16. Study of noise measurement techniques
- 17. Industrial visit for demonstration on psychoacoustic.
- 18. Industrial visit for demonstration on measurement and control of psychoacoustic.
- 19. CE component- open book test
- 20. CE component- open book test

## Research Methodology and IPR (MEPA11187)





(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

## **Department of Mechanical Engineering**

**Teaching Scheme** 

**Examination Scheme** 

Credits: 2

Formative Assessment: 50 Marks

Lectures: 2Hrs/week

#### **Prerequisite:**

**Engineering Mathematics** 

#### **Course Objectives:**

- To understand concepts of hypothesis.
- Able to formulate a research problem with the methodology.
- To study statistical techniques and its applications in research.

#### **Course Outcomes:**

Upon successful completion of this course, students will be able to

- 1. Impart fundamentals of concepts, construct and theory.
- 2. Understand the concept of literature survey, plagiarism and research ethics
- 3. Understand the concept related to research proposal and its presentation
- 4. Understand concept and terms related to IPR
- 5. Understand the process of Patent filing
- 6. Understand latest trends in IPR

#### Unit I:

Meaning of research problem, Sources of research problem, Criteria Characteristics of a good research problem, Errors in selecting a research problem, Scope and objectives of research problem. Approaches of investigation of solutions for research problem, data collection, analysis, interpretation, Necessary instrumentations

#### Unit II:

Effective literature studies approaches, analysis Plagiarism, Research ethics,

#### Unit III:

Effective technical writing, how to write report, Paper Developing a Research Proposal, Format of research proposal, a presentation and assessment by a review committee

#### Unit IV:

Nature of Intellectual Property: Patents, Designs, Trade and Copyright. Process of Patenting and Development: technological research, innovation, patenting, development. International Scenario: International cooperation on Intellectual Property. Procedure for grants of patents, Patenting under PCT.

#### Unit V:

Patent Rights: Scope of Patent Rights. Licensing and transfer of technology. Patent information and databases. Geographical Indications.

#### Unit VI:

New Developments in IPR: Administration of Patent System. New developments in IPR; IPR of Biological Systems, Computer Software etc. Traditional knowledge Case Studies, IPR and IITs.

#### **Text Books:**



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## **Department of Mechanical Engineering**

- 1. Research Methodology: A Step by Step Guide for Beginners, Ranjit Kumar, 2nd Edition
- 2. Research Methodology: Methods and Trends, Dr. C. R. Kothari
- 3. Operational Research, Dr. S.D. Sharma, Kedar Nath Ram Nathand co.

#### **Reference Books:**

- 1. Research methodology: an introduction for science and engineering students, Stuart Melville and Wayne Goddard
- 2. Research Methodology: An Introduction, Wayne Goddard and Stuart Melville

**Process Equipment Design (MEPA11188A)** 

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50

F.Y. M. Tech. (Pattern 2018)

**Design Engineering** 

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## Vishwakarma Institute of Information Technology, Pune-48

(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

## **Department of Mechanical Engineering**

Lectures: 3 Hrs./week

Prerequisite: Engg. Mathematics, Machine Design, Mechanical System Design.

#### **Course objectives:**

- 1. Understand the content of process flow diagrams (PFD)
- 2. Understand the content of piping and instrument diagrams (P&ID)
- 3. Introducing students to various design codes
- 4. To enable students to apply the requirements of the relevant industry standards to the mechanical design of equipment used in the process industry and above ground atmospheric storage

#### **Course Outcomes:**

By the end of the course, students will

- 1. Students will be able to understand the calculation of line sizes and pressure drops, flow measurement sizing and develop a flow measurement process data sheet.
- 2. Students will have understanding of several design codes used in the design.
- 3. Students will have understanding of the principles of process equipment design, the mechanical aspects of the design and operation of process equipment, including safety considerations.
- 4. Students will be able to complete detailed designs of several process equipment.

#### **Unit 1: Process Design Parameters**

Basic concepts in process design, block diagrams for flow of processes, material flow balance. Introduction to design codes like IS-2825, ASME-SECT, EIGHT-DIV-II TEMA.API-650, BS-1500 & 1515

Process Control: Fundamentals of process measurements and control modern control devices and other controls of major unit operation and processes..

#### Unit 2: Design of Cylindrical and Spherical Vessels

Thin and thick walled cylinder analysis, design of end closers, local stresses due to discontinuity or change of shape of vessel, vessel opening compensation, design of standard and non-standard flanges, design of vessels and pipes under external pressure

#### **Unit 3: Design of Tall Vessels and Large Storage Tanks**

Determination of equivalent stress under combined loadings including seismic and wind loads application of it to vertical equipment like distillation column.

#### **Unit 4: Process Equipment Design**

Storage vessels, reaction vessels, agitation and mixers, heat exchangers, filters and driers, centrifuges. selection and specification procedures used in design. Selection of pumps, compressors, electrical equipment and auxiliary services, safety, etc.

#### **Unit 5 : Process Piping Design**

Flow diagrams and pipe work symbols, design of layout of water, steam and compressed air pipes work, pipe fitting, linings and flanged connections. Types of valves used on pipe line., expansion joints and pipe supports.

#### **Unit 6 : Erection of Process Equipment**

Planning, manufacture, inspection and erection of process equipment like pressure vessels, chimneys, ducting, heat exchangers, pulverising equipment, etc. protective coatings, lining of vessels.

#### Term-Work

Following assignments / experiments comprise the laboratory practice :-

- 1. Design and optimization of tall vessels and large tanks.
- 2. Design of Heat exchangers used in industries.
- 3. Design of crystallisers.



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## **Department of Mechanical Engineering**

- 4. Design and development of equipment useful to process industries such as sugar, cement, chemical industries.
- 5. Preparing flow diagrams of processes, piping layout, etc.
- 6. Report based on visit to industries such as sugar, cement, chemical industries.

#### **Text Books**

- 1. Joshi M V; Mahajani V V., "Process Equipment Design", New Delhi, Macmillan India Ltd.. 1996., ISBN: 0333-92418-5
- 2. Browell and Young, Process Equipment Design, John Wiley, ISBN 0471113190
- 3. Max and Timasulaus Kalus, Plant Design and Economics, McGraw-Hill Science, ISBN: 9780072392661

#### Reference Books

- 1. Kellen Heward, Handbook of Instrumentation and Control, McGraw Hill.
- 2. B.C.Bhattacharya, "Introduction to Chemical Equipment Design: Mechanical Aspects", CBS, ISBN: 9788123909455.
- 3. D.N.W. Kentish, Industrial Pipe Work, McGraw Hill. ISBN: 9780070845572
- 4. H. Bedna, "Pressure Vessel Design Hand Book", ISBN: 9780442254162
- 5. Stanley M.Walas, "Chemical Process Equipment Selection and Design", Butterworth-Heinemann Series in Chemical Engineering. ISBN: 9781591241966

## **Reliability Engineering (MEPA11188B)**

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks

Lectures: 3 Hrs./week



## Vishwakarma Institute of Information Technology, Pune-48

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## **Department of Mechanical Engineering**

#### **Course Objectives:**

- 1. Understanding the basic reliability aspects of mechanical components and systems.
- 2. Understanding the modes of failures of mechanical components and the failure aspects of ductile and brittle materials.
- 3. Understanding of various statistical models and distribution functions which govern the behaviour of mechanical components.
- 4. Understanding aspects of redundancy, reliability of repairable systems and system availability functions.

#### **Course Outcomes:**

On completion of the course the student will be able to:

- 1. Understand and analyse different modes of failure of mechanical components.
- 2. Apply the statistical models and appropriate distribution function to obtain the reliability of mechanical components.
- 3. Evaluate the reliability of mechanical systems statistically estimate reliability parameters, sample size and confidence interval.

#### **Unit I: Reliability Concepts and Statistical models**

Reliability terminologies, life characteristic phases, failure density, failure Rate, hazard rate, pdf and cdf. Causes and modes of failures, Mean Time To Failure (MTTF) and Mean Time Between Failure (MTBF), Relations among reliability, hazard rate and failure density, Discrete and continuous probability distributions - binomial, normal, lognormal, Poisson, Weibull and exponential.

#### **Unit II: System Reliability**

Series configuration with Normal Load Distribution and its modified approach, Series configuration with Exponential Reliability Functions, Parallel configuration, Parallel configuration with exponential distribution, Mixed configuration systems, Conditional probability method, Tie-set and Cut Set methods.

#### **Unit III: Redundancy Aspects and Reliability Apportionment Techniques**

Redundant systems, Active Redundancy, Standby Redundancy, Markov process, Element redundancy, Unit redundancy, Reliability apportionment techniques - AGREE, ARINC and Minimum effort method

#### **Unit IV: Reliability Management**

Objectives and types of maintenance, Maintainability and availability (inherent, achieved and operational availability) functions, Factors affecting maintainability, Repairable systems, Maintainability parameters, Reliability Centered Maintenance, Built-in-testing.

#### Unit V: Reliability in Design and Development

Reliability techniques- Failure mode, effects analysis (FMEA) and Failure mode, effects and criticality analysis (FMECA)-Case Studies, Fault Tree construction and analysis, Monte Carlo Simulation, General expressions for reliability, Reliability expressions for specific distributions, Introduction to Design of Experiments (DOE)

#### **Unit VI: Reliability Testing**

Reliability growth testing, Markov modeling and analysis, Accelerated life testing. Highly accelerated life testing (HALT), Highly accelerated stress screening (HASS), Reliability in manufacturing Production FRACAS,, Reliability Data – Acquisition and Graphical Analysis (Analysis of failure time and analysis of individual data)

#### **Text Books:**

- 1. Kapur, Reliability in engineering Design, Wiley India
- 2. S S. Rao, Reliability Based Design, McGraw Hill Inc. 1992.



## Vishwakarma Institute of Information Technology, Pune-48

(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

## **Department of Mechanical Engineering**

#### **Reference Books:**

- 1. L.S.Srinath, Reliability Engineering, EWP, 4th Edition 2011
- 2. Alessandro Birolini, Reliability Engineering Theory and Practice, Springer
- 3. L.S.Srinath, Mechanical Reliability, EWP, 2002.

#### **ADVANCED METALLURGY (MEPA11188C)**

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks

Lectures: 3 Hrs./week



(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

## **Department of Mechanical Engineering**

#### **Course Objectives:**

- Describe importance of crystal structure
- Importance phase diagram and co-relation of different phases with different mechanical properties
- Perform various heat treatments tests for material properties and characterization of industrial samples

#### **Course Outcomes:**

On completion of the course the student will be able to:

- 1. Demonstrate understanding of various aspects of crystal and lattice structure and their imperfection
- 2. Understand importance of equilibrium diagrams and their uses in developing materials
- 3. Understand the process of heat treatment of different nonferrous alloys and tool steel and decide a heat treatment to acquire their desired properties
- 4. Demonstrate acquisition of knowledge of composites, ceramics, orthodontal and biomaterials

#### **Unit I: Aspects of Physical Metallurgy**

Crystal structure, systems and Barvias lattices, Indexing of lattice planes (Miller's Indices), Indexing of lattice directions, Co-ordination Number (Ligency), Density calculations and imperfections in crystals

#### **Unit II: Study of Equilibrium diagrams**

Fe-C systems, Cu - Bronze alloys i.e. Cu:Zn, Cu:Sn, Cu:Al etc., Developments in metallic materials like HSLA state, maraging steels, creep resisting steels, materials for high and low temperature applications, Inconels, Haste Alloys etc., Al, Ni alloys, Ti, alloys.

#### **Unit III: Heat Treatment**

Nonferrous alloys, strengthening mechanism, Heat Treatment of Tool steels

#### **Unit IV: Modern Materials**

Orthodental materials, Bio material, Prosthetic materials, Nano materials, super conducting materials, sports materials.

#### **Unit V: Non Metallic Materials**

Composites, ceramics, cermets, shape memory alloys their manufacturing techniques, advantages and limitations.

#### **Unit VI: Surface coating**

Surface coatings and their tribological aspects. PVD, CVD, IVD ion implantation method

#### **Text Books:**

- 1. Engineering Metallurgy, R. A. Higgins, Viva Books Pvt. Ltd.
- 2. Elements of Material Science and Engineering, Lawrence H., Van Vlack AddisonModel

#### **Reference Books:**

- 1. Principles of Material Science and Engineering, William F. Smith, McGraw-Hill
- 2. Book Co.
- 3. 4. Material Science, R. B. Gupta, Satya Publications, New Delhi.
- 4. 5. A Text Book of Material Science and Metallurgy, O. P. Khanna, Dhanpat Rai and
- 5. Sons, New Delhi.
- 6. 6. Material Science and Engineering an Introduction, William D. Callister, Jr., John Wiley and Sons Inc.
- 7. Smithells Metals Reference Book, E. A. Brandes and G. B. Brook, Butterworth Heinemann.
- 8. Biomaterials and Bioengineering Handbook, Donald L. Wise, Marcel Dekker Inc.



## **Vishwakarma Institute of Information Technology, Pune-48** (An Autonomous Institute Affiliated to Savitribai Phule Pune University)

## **Department of Mechanical Engineering**

**Finite Element Method (MEPA12181)** 

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks



## Vishwakarma Institute of Information Technology, Pune-48

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## **Department of Mechanical Engineering**

Lectures: 3Hrs/week Summative Assessment: 50 Marks

#### **Prerequisite:**

- 1. Strength of Material
- 2. Machine Design
- 3. Mechanical Vibrations
- 4. Numerical Methods and Optimization
- 5. Fundamentals of Programming Language

#### **Course Objectives:**

- To familiarize students with the displacement-based finite element method for displacement and stress analysis and to introduce related analytical and computer tools.
- It provides a bridge between hand calculations based on mechanics of materials and machine design and numerical solutions for more complex geometries and loading states.
- To study approximate nature of the finite element method and convergence of results are examined.
- To study non-linear Finite element analysis to solve problems involving different types of nonlinearities.

#### **Course Outcomes:**

Upon learning the course the student will be able to

- 1. Derive and use 1-D and 2-D element stiffness matrices and load vectors from various methods to solve for displacements and stresses.
- 2. Apply mechanics of materials and machine design topics to provide preliminary results used for testing the reasonableness of finite element results.
- 3. Explain the inner workings of a finite element code for linear stress, displacement, temperature and modal analysis.
- 4. Use professional-level finite element software to solve engineering problems in solid Mechanics
- 5. Interpret the results of finite element analyses and make an assessment of the results in terms of modeling (physics assumptions) errors, discretization (mesh density and refinement toward convergence) errors, and numerical (round-off) errors.
- 6. Solve real life mechanical engineering problems

#### Unit I:

Introduction-Brief history of FEM, general FEA procedure, applications of FEA, advantages and disadvantages of FEM

Introduction to different approaches used in FEA: Variational formulation- Principal of Minimum Potential Energy (PMPE), Galerkin weighted residual method and Principal of virtual work.

Formulation of elemental stiffness matrix and load vector for bar, truss and beam, Formulation of load vector due to uniform temperature change (for bar only), treatment of boundary conditions- elimination approach, stress calculations

#### Unit II:

Two-Dimensional Stress Analysis: Plane Stress/Strain problems in 2D elasticity, constitutive relations, Constant Strain Triangle(CST), Liner Strain Rectangle (LSR), displacement function, Pascal's triangle,



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compatibility and completeness requirement, geometric isotropy, convergence requirements, strain filed, stress filed, Formulation of element stiffness matrix and load vector for Plane Stress/Strain problems

#### Unit III:

Concept of isoparametric elements, Terms isoparametric, super parametric and subparametric, Coordinate mapping - Natural coordinates, Area coordinates (for triangular elements), higher order triangular and quadrilateral elements (Lagrangean and serendipity elements), mesh refinement- p vs h refinements, Numerical integration –Gauss Quadrature in 1 and 2 dimension, Order of Gauss integration, full and reduced integration

#### Unit IV:

Formulation of dynamic problems, consistent and lumped mass matrices Solution of eigenvalue problems, Forced vibration – steady state and transient vibration analysis, modeling of damping, direct integration methods – implicit and explicit numerical integration

#### Unit V:

Introduction to non-linear analysis, Finite element formulations, Nonlinear equation solving procedure - direct iteration, Newton-Raphson method, modified Newton-Raphson method, incremental techniques.

#### Unit VI:

<u>Types of Analysis (Introduction)</u>: Linear static analysis, Non-linear analysis, Dynamic analysis, Linear buckling analysis, Thermal analysis, Fatigue analysis, Crash analysis, Noise, Vibration and Harshness (NVH) analysis

Computer implementation of the finite element method: pre-processing, meshing techniques, processing post processing. Static condensation ,Submodelling and substructuing ,Patch test and incompatible element, h and p refinements.

#### **Text Books:**

- 8. Daryl L. Logan, A First Course in the Finite Element Method, ISBN-10:81-315-0217-1
- 9. R. D. Cook, et al., Concepts and Applications of Finite Element Analysis, Wiley, India. ISBN-0-471-10774-3.
- 10. Seshu P., Text book of Finite Element Analysis, PHI Learning Private Ltd. New Delhi, 2010.ISBN:978-81-203-2315-5.
- 11. Chandrupatla T. R. and Belegunda A. D., —Introduction to Finite Elements in Engineering, Prentice Hall India.ISBN-978-81-203-2106-9.

#### **Reference Books:**



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## **Department of Mechanical Engineering**

- 1. Bathe K. J., —Finite Element Procedures, Prentice-Hall of India (P) Ltd., New Delhi. 42106. ISBN-0-13-301458.
- 2. S. Moaveni, —Finite element analysis, theory and application with Ansys. ISBN-0-13-785098-0
- 3. Fundamental of Finite Element Analysis, David V. Hutton, Tata McGraw-Hill. ISBN-0-07-239536-2
- 4. Gokhale N. S., Deshpande S. S., Bedekar S. V. and Thite A. N., —Practical Finite Element Analysis, Finite to Infinite, Pune. ISBN-978-81-906195-0-9
- 5. Gupta S.K.(1995) Numerical Methods for Engineers, New Age International.

**Computer Aided Design (MEPA12182)** 

**Teaching Scheme** 

**Examination Scheme** 

F.Y. M. Tech. (Pattern 2018)

**Design Engineering** 





(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

# **Department of Mechanical Engineering**

Credits: 3 Formative Assessment.: 50 Marks
Lectures: 3Hrs/week Summative Assessment: 50 Marks

Practical: 2 Hrs/week

#### **Prerequisite:**

1. Computer Aided Machine Drawing

2. CAD/CAM

3. Finite Element Method

#### **Course Objectives:**

- To introduce the concept of CAD hardware, software and network system involved in CAD system for understanding computer graphics transformations.
- To discuss and understand the different projections used for modeling and concepts of analysis

#### **Course Outcomes:**

At the end of the course:, students will able to

- 1. Have a conceptual understanding of the principles of CAD systems, the implementation of these principles, and its connections to CAM and CAE systems
- 2. Understand the concept of networking
- 3. Understand 2D, 3D transformations and projection transformations
- 4. Get knowledge of various approaches of geometric modeling
- 5. Understand mathematical representation of 2D and 3D entities
- 6. Understand basic fundamentals of FEM

#### Unit I: CAD Hardware and Software

Introduction, Types of systems and system considerations, input and output devices, hardware integration and networking, hardware trends, Software modules,

### **Unit II: Computer Communications**

Principle of networking, classification networks, network wring, methods, transmission media and interfaces, network operating systems.

#### **Unit III: Computer Graphics**

Introduction, transformation of geometric models: translation, scaling, reflection, rotation, homogeneous representation, concatenated transformations; mappings of geometric models, translational mapping rotational mapping, general mapping, mappings as changes of coordinate system; inverse transformations and mapping

#### **Unit IV: Projections of Geometric Models**

**P**rojections of geometric models, orthographic projections, Geometric Modeling, curve representation: Parametric representation of analytic curves, parametric representation of synthetic curves, curve manipulations. Surface representation

#### Unit V: Fundamentals of solid modeling

Fundamentals of solid modeling, boundary representation (B-rep), Constructive Solid Geometry (CSF), sweep representation, Analytic Solid Modeling (ASM), other representations; solid manipulations, solid modeling based applications: mass properties calculations, mechanical tolerancing, etc

#### **Unit VI :Finite Element Modeling and Analysis**



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Finite Element Modeling and Analysis, Finite Element Analysis, finite element modeling, mesh generation mesh requirements, semiautomatic methods, fully automatic methods, design and engineering applications, System Simulation, Need of simulation, areas of applications, when simulation is appropriate tool / not appropriate, concept of a system, components of a system, discrete and continuous systems, model of a system, types of models, types of simulation approaches

#### **Text Books:**

- 1. Ibrahim Zeid, 'Mastering CAD/CAM', Tata McGraw Hill Co. Ltd. 2007
- 2. P.N. Rao, "CAD / CAM principles and applications", Tata Mcraw-Hill, 02.
- 3. T R Chandraupatla, A D Belegundu, 'Introduction to Finite Elements in Engineering', Pearson Education, 3rd Ed. 2004.

#### **Reference Books:**

- 1. Jim Browne, "Computer Aided Engineering and Design".
- 2. P. Radhakrishnan / V. Raju / S. Subramanyam, "CAD / CAM / CIM".
- 3. Rogers / Adams, "Mathematical Elements for Computer Graphics".
- 4. Rooney and Steadman, "Principles of Computer Aided Design", Aug. 1993.

**Analysis and Synthesis of Mechanisms (MEPA12183A)** 

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks





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# **Department of Mechanical Engineering**

Lectures: 3Hrs/week Summative Assessment: 50 Marks

#### **Prerequisite:**

- 1. Engineering Mathematics
- 2. Engineering Physics
- 3. Engineering Graphics
- 4. Engineering Mechanics
- 5. Theory of Machines
- 6. Fundamentals of Programming Language

#### **Course Objectives:**

- To study basic of simple and complex mechanism analysis
- To study kinematics of synthesis of mechanism

#### **Course Outcomes:**

At the end of the course students will be able to:

- 1. Understand relative position, velocity and acceleration of all moving links.
- 2. Use kinematic geometry to formulate and solve constraint equations to design linkages for specified tasks.
- 3. Analyze and animate the movement of planar and spherical four-bar linkages.
- 4. Apply modern computer-based techniques in the selection, analysis, and synthesis of components and their integration into complete mechanical systems.
- 5. Develop analytical evaluate working mechanism.
- 6. Understand coupler curve analysis.

#### **Unit I: Fundamental Concepts**

Basic Concepts; Definitions and assumptions; planar and spatial mechanisms; kinematic pairs; degree of freedom; equivalent mechanisms; Kinematic Analysis of Planar Mechanisms. Review of graphical and analytical methods of velocity and acceleration analysis of kinematically simple mechanisms

#### **Unit II: Kinematic Analysis of Complex Mechanisms**

Velocity and acceleration analysis of complex mechanisms by the normal acceleration and auxiliary point methods.

#### **Unit III: Curvature Theory**

Fixed and moving centrodes, inflection circle, Euler-Savary equation, Bobillier constructions, cubic of stationary curvature, Ball's point, Applications in dwell mechanisms

#### **Unit IV: Graphical Synthesis of Planar Mechanisms**

Kinematic Synthesis of planar mechanisms, accuracy (precision) points, Chebesychev spacing, types of errors, Graphical synthesis for function generation and rigid body guidance with two, three and four accuracy points using pole method, centre and circle point curves, Analytical synthesis of four-bar and slider-crank mechanisms

#### **Unit V: Analytical Synthesis of Planar Mechanisms**



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Freudenstein's equation, synthesis for four and five accuracy points, compatibility condition, synthesis of four-bar for prescribed angular velocities and accelerations using complex numbers, three accuracy point synthesis using complex numbers

#### **Unit VI: Coupler Curves**

Equation of coupler curve, Robert-Chebychev theorem, double points and symmetry.

#### **Text Books:**

- 1. Shigley Joseph Edward and Vicker John Joseph. "Theory of Machines and Mechanisms", 3rd., 1995, Oxford University Press. ISBN 0-19-515598-x.
- 2. Ghosh Amitabh and Malik Ashok Kumar, "Theory of mechanisms and Machines", 3ed, Affiliated East West press, 2000, ISBN 81-85938-93-8

#### **Reference Books:**

- 1. Allen Strickland, Jr. Hall, "Kinematics and Linkage Design", Waveland PrInc (1986) ISBN 10: 0881332720
- 2. Wilson C.E., Sandler J. P. "Kinematics and Dynamics of Machinery", Person Education. ISBN 020135099-8
- 3. Erdman A.G. and Sandor G.N., "Mechanism Design, Analysis and Synthesis" Volume-I,Prentice –Hall of India.

**Robotics (MEPA12183B)** 

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks



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# **Department of Mechanical Engineering**

Lectures: 3 Hrs/week Summative Assessment: 50 Marks

#### **Prerequisite:**

- 1. Engineering Mechanics
- 2. Strength of Material
- 3. Machine Design
- 4. Mechanical Vibrations
- 5. Numerical Methods and Optimization
- 6. Fundamentals of Programming Language

#### **Course Objectives:**

- To familiarize students with the basic terminologies and concepts associated with Robotics and Automation
- It provides a knowledge of force analysis and design aspect for gripper,.
- To study link and joint description of robot using different methods

#### **Course Outcomes:**

At the end of the course students will be able to

- 1. Understand basic terminologies and concepts associated with Robotics and Automation
- 2. Demonstrate comprehension of various Robotic sub-systems
- 3. Understand kinematics and dynamics to explain exact working pattern of robots
- 4. Aware of the associated recent updates in Robotics
- 5. Model and simulate manufacturing plant automation.
- 6. Design Industrial robot

#### **Unit I: Introduction**

Basic Concepts such as Definition, three laws, DOF, Misunderstood devices etc., Elements of Robotic Systems i.e. Robot anatomy, Classification, Associated parameters i.e. resolution, accuracy, repeatability, dexterity, compliance, RCC device, etc. Automation - Concept, Need, Automation in Production System, Principles and Strategies of Automation, Basic Elements of an Automated System, Advanced Automation Functions, Levels of Automations, introduction to automation productivity.

#### **Unit II : Robot Grippers**

Types of Grippers, Design aspect for gripper, Force analysis for various basic gripper system. Sensors for Robots:- Characteristics of sensing devices, Selections of sensors, Classification and applications of sensors. Types of Sensors, Need for sensors and vision system in the working and control of a robot.

#### **Unit III: Drives and control system**

Types of Drives, Actuators and its selection while designing a robot system. Types of transmission systems, Control Systems -Types of Controllers, Introduction to closed loop control Control Technologies in Automation:- Industrial Control Systems, Process Industries Verses Discrete-Manufacturing Industries, Continuous Verses Discrete Control, Computer Process and its Forms. Control System Components such as Sensors, Actuators and others

#### Unit IV: Kinematic



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# **Department of Mechanical Engineering**

Transformation matrices and their arithmetic, link and joint description, Denavit - Hartenberg parameters, frame assignment to links, direct kinematics, kinematics redundancy, kinematics calibration, inverse kinematics, solvability, algebraic and geometrical methods. Velocities and Static forces in manipulators:- Jacobians, singularities, static forces, Jacobian in force domain. Dynamics:- Introduction to Dynamics, Trajectory generations

#### **Unit V: Machine Vision System**

Vision System Devices, Image acquisition, Masking, Sampling and quantisation, Image Processing Techniques, Noise reduction methods, Edge detection, Segmentation. Robot Programming: Methods of robot programming, lead through programming, motion interpolation, branching capabilities, WAIT, SIGNAL and DELAY commands, subroutines, Programming Languages: Introduction to various types such as RAIL and VAL II etc, Features of type and development of languages for recent robot systems

#### Unit VI: Modeling and Simulation for manufacturing Plant Automation

Introduction, need for system Modeling, Building Mathematical Model of a manufacturing Plant, Modern Tools- Artificial neural networks in manufacturing automation, AI in manufacturing, Fuzzy decision and control, robots and application of robots for automation. Artificial Intelligence:- Introduction to Artificial Intelligence, AI techniques, Need and application of AI. Other Topics in Robotics:- Socio-Economic aspect of robotisation

#### **Text Books:**

- 1. John J. Craig, Introduction to Robotics (Mechanics and Control), Addison-Wesley, 2nd Edition, 04
- 2. Mikell P. Groover et. Al., Industrial Robotics: Technology, Programming and Applications, McGraw Hill International, 1986.
- 3. Shimon Y. Nof, Handbook of Industrial Robotics, John Wiley Co, 01.
- 4. Automation, Production Systems and Computer Integrated Manufacturing, M.P. Groover, Pearson Education.
- 5. Industrial Automation: W.P. David, John Wiley and Sons.

#### **Reference Books:**

- 1. Richard D. Klafter, Thomas A. Chemielewski, Michael Negin, Robotic Engineering: An Integrated Approach, Prentice Hall India, 02.
- 2. Handbook of design, manufacturing and Automation: R.C. Dorf, John Wiley and Sons.

**Fracture Mechanics (MEPA12183C)** 

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks



(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

# **Department of Mechanical Engineering**

Lectures: 3 Hrs/week Summative Assessment: 50 Marks

#### **Prerequisite:**

- 1. Engineering Mathematics
- 2. Strength of Materials
- 3. Material Science and Metallurgy
- 4. Machine Design

#### **Course Objectives:**

- To know the fundamentals of elastic and plastic behaviors of solids etc.
- To know the brittle fracture and modes of failure
- To know the linear elastics fracture mechanics, crack tip plasticity

#### **Course Outcomes:**

By the end of the course students will be able to

- 1. Apply the basic theories of elasto-plastics fracture mechanics.
- 2. Use any one of the four parameters for finding out damage tolerance: stress intensity factor, energy release rate, J integral, Crack tip opening displacement.
- 3. Manage singularity at crack tip using complex variable.
- 4. Understand important role played by plastic zone at the crack tip.
- 5. Learn modern fatigue and will able to calculate the fatigue life of a component with or without crack in it.
- 6. Learn modern sophisticated experimental techniques to determine fracture toughness and stress intensity factor.

#### Unit I: Fundamentals of Elastic and Plastic Behaviors of Solids

The stress Tensor, Equations of Equilibrium, Strain Displacement Relations, Compatibility of Strain, The Stain Tensor, The Stress and Strain Invariants, Constitutive Laws for Elastic Solids, Two-Dimensional Problems, Displacement and Stress in Terms of Complex Potentials, An Overview of Plasticity Theory, Stress and Strain Deviator Tensors, Criteria for Yielding, Subsequent, Yield Surface, Hardening Rules

#### **Unit II: Modes of Failure**

Failure and Fracture, Plastic Collapse, Ductile Failure, Brittle Fracture, Plastic Instability, Buckling and bifurcation, Fatigue Failure (Crack Initiation, Crack Propagation: Stages I and II and Crack Arrest), Creep and Creep Rupture and Corrosion. Emphases will be Given to Brittle Fracture and Fatigue.

#### **Unit III: Linear Elastic Fracture Mechanics (LEFM)**

Modes of Crack-Tip Deformation, Elastic Stress Field Equations: Westergaard Stress Function, Opening Mode Analysis, Sliding Mode Analysis,

#### **Unit IV: Crack-Tip Plasticity**

Memory Plastic Zone Size Due to Irwin, Plastic Zone Size Due to Dugdale, Plastic Zone Size Using Classical Yield Criteria, Plastic Zone Shape and Size, Effect of Material Thickness Upon the Plastic Zone Size and Shape, Plane Strain and Plane Stress Fracture Toughness, Measurement of Plane Strain Toughness.

#### **Unit V: Fatigue failure**



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Fatigue failure: Crack propagation, effect of an overload, crack closure, variable amplitude fatigue load. Environment-assisted cracking. Dynamic mode crack initiation and growth, various crack detection techniques.

#### **Unit VI: Test methods in fracture**

Test methods for determining critical energy release rate, critical stress intensity factor, J-Integral.

#### **Text Books:**

- 1. Timoshenko, S.P. and J.N. Goodier, "Theory of Elasticity", McGraw Hill (1970).
- 2. Broek, D., "Elementary Engineering Fracture Mechanics", 4th edition, Martinus Nijhoff (1987).
- 3. Rolfe, S.T. and J.M. Barsom, "Fracture and Fatigue Control in Structures, Applications of Fracture Mechanics", Prentice Hall (1977).
- 4. Kobayashi, A.S. Editor, "Experimental Techniques in Fracture Mechanics", Vol. 1-2, The Iowa State University Press and SESA (1975).
- 5. "A General Introduction to Fracture Mechanics", The Journal of Strain Analysis, vol. 10, (1975).

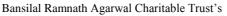
#### **Reference Books:**

- 1. Brook D, "Elementary engineering fracture mechanics".
- 2. Liebowitz H., "Fracture" Volume I to VII.
- 3. A Nadai, W. S. Hemp, "Theory of flow and fracture of solids", McGraw Hill Book Company, 1950.

**Multi-body Dynamics (MEPA12184A)** 

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks





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# **Department of Mechanical Engineering**

Lectures: 3 Hrs/week Summative Assessment: 50 Marks

#### **Prerequisite:**

- 1. Engineering Mechanics
- 2. Strength of Material
- 3. System Dynamics
- 4. Kinematics of Machine
- 5. Dynamics of Machinery

#### **Course Objective:**

• The objective of this course is to present the basic theoretical knowledge of the Foundations of Multibody Dynamics with applications to machine and structural dynamics.

#### **Course Outcomes:**

Upon learning the course the student will be able to

- 1. Write programs to solve constrained differential equations for analyzing multi-body systems.
- 2. Simulate and analyze all types of static behaviors of the multi-body systems including the kineto-static analysis.
- 3. Simulate and analyze all types of dynamic behaviors of the multi-body systems including the kineto-static analysis.
- 4. To derive equations of motion for interconnected bodies in multi-body systems with three dimensional motion.
- 5. To Implement and analyze methods of formulating equations of motion for interconnected bodies.
- 6. Solve industrial problems in the addressed domain

#### **Unit I: Introduction**

The method of constraints for planar kinematic analysis. Revolute, prismatic, gear and cam pairs are considered together with other 2 degrees-of-freedom types of constraints.

#### **Unit II: Basic principles for analysis of multi-body systems**

The automatic assembly of the systems of equations for position, velocity and acceleration analysis. Iterative solution of systems of nonlinear equations. Geometry of masses. The principle of virtual work and Lagrange's equations.

#### **Unit III: Dynamics of Planar Systems**

Dynamics of planar systems. Systematic computation and assembly of mass matrix. Computation of planar generalized forces for external forces and for actuator-spring-damper element. Simple applications of inverse and forward dynamic analysis. Numerical integration of first-order initial value problems. The method of Baumgarte for the solution of mixed differential-algebraic equations of motion. The use of coordinates partitioning, QR and SVD decomposition for the orthogonalization of constraints.

# Unit IV: Kinematics of rigid bodies in space

Reference frames for the location of a body in space. Euler angles and Euler parameters. The formula of Rodrigues. Screw motion in space. Velocity, acceleration and angular velocity. Relationship between the angular velocity vector and the time derivatives of Euler parameters.

#### **Unit V: Kinematic analysis of spatial systems**



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Basic kinematic constraints. Joint definition frames. The constraints required for the description in space of common kinematic pairs (revolute, prismatic, cylindrical, spherical). Equations of motion of constrained spatial systems.

#### **Unit VI: Computation of Forces**

Computation of spatial generalized forces for external forces and for actuator-spring-damper element. Computation of reaction forces from Lagrange's multi- pliers.

#### **Text Books:**

- 1. Wittenburg, J., Dynamics of Systems of Rigid Bodies, B.G. Teubner, Stuttgart, 1977.
- 2. Kane, T.R, Levinson, D.A., Dynamics: Theory and Applications, McGraw-Hill Book Co., 1985.
- 3. Nikravesh, P.E., Computer Aided Analysis of Mechanical Systems, Prentice-Hall Inc., Englewood Cliffs, NJ, 1988.
- 4. Roberson, R.E., Schwertassek, R., Dynamics of Multibody Systems, Springer-Verlag, Berlin, 1988.
- 5. Haug, E.J., Computer-Aided Kinematics and Dynamics of Mechanical Systems-Basic Methods, Allyn and Bacon, 1989.
- 6. Huston, R.L., Multibody Dynamics, Butterworth-Heinemann, 1990.
- 7. Schielen, W. ed., Multibody Systems Handbook, Springer-Verlag, Berlin, 1990.
- 8. de Jalo n, J.C., Bayo, E., Kinematic and Dynamic Simulation of Multibody Systems, Springer-Verlag, 1994.
- 9. Shabana, A.A., Computational Dynamics, John Wiley and Sons, 1994.

#### **Reference Books:**

- 1. "Why Do Multi-Body System Simulation?" by Rajiv Rampalli, Gabriele Ferrarotti and Michael Hoffmann, Published NAFEMS Publications, January 12
- 2. "Principles of Dynamics" by Donald T. Greenwood, 2nd ed., Prentice Hall

# **Condition Based Monitoring (MEPA12184B)**

Teaching Scheme Examination Scheme

Credits: 3 Formative Assessment: 50 Marks
Lectures: 3 Hrs/week Summative Assessment: 50 Marks



(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

# **Department of Mechanical Engineering**

#### **Prerequisite:**

- 1. Engineering Mechanics
- 2. Strength of Material
- 3. Mechanical Vibrations

#### **Course Objectives:**

- To provide an understanding of maintenance and Condition Monitoring (CM) and its relevance to industry.
- To study different maintenance strategies, and the instrumentation and their utilization.
- To study vibration based condition monitoring using signal (time series) analysis.

#### **Course Outcomes:**

Upon learning the course the student will be able to

- 1. Know and be able to explain the aim and the basics of CM
- 2. Aware of some methods and procedures applied for general CM;
- 3. Appreciate and understand the basic idea behind vibration-based structural health monitoring and vibration-based condition monitoring, know the general stages of CM;
- 4. Apply some basic techniques for analysis of random and periodic signals;
- 5. Know the basics of Vibration of Linear Systems: time and frequency response, resonance;
- 6. Aware of some basic instrumentation used for machinery and structural vibration-based monitoring;

#### Unit I:

The basic idea of health monitoring and condition monitoring of structures and machines. Some basic techniques.

#### Unit II:

Basics of signal processing: Study of periodic and random signals, probability distribution, statistical properties, auto and cross correlation and power spectral density functions of commonly found systems, spectral analysis.

#### Unit III:

Fourier transform: the basic idea of Fourier transform, interpretation and application to real signals. Response of linear systems to stationary random signals: FRFs, resonant frequencies, modes of vibration,

#### Unit IV:

Introduction to vibration-based monitoring, Machinery condition monitoring by vibration analysis: Use and selection of measurements, analysis procedures and instruments,

#### Unit V:

Typical applications of condition monitoring using vibration analysis to rotating machines

#### Unit VI:

Some other health monitoring techniques, acoustic emission, oil debris and temperature analysis, Applications.

#### **Text Books:**



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# **Department of Mechanical Engineering**

#### **References:**

- 1. M.Adams, Rotating machinery analysis from analysis to troubleshooting, Marcel Dekker, New York, 01, ISBN 0-8247-0258-1.
- 2. Cornelius Scheffer Paresh Girdhar, **Practical** Machinery Vibration Analysis and Predictive Maintenance, Newnes, 1st Edition, 04, **Paperback ISBN:** 9780750662758
- 3. Robert Bond Randall Vibration-based Condition Monitoring: Industrial, Aerospace and Automotive Applications, John Wiley and Sons, Ltd ISBN: 978-0-470-74785-8
- 4. B. K. N. Rao, Handbook of Condition Monitoring, Elsevier, 1996

**Optimization Techniques in Design (MEPA12184C)** 

**Teaching Scheme** 

**Examination Scheme** 

**F.Y. M. Tech. (Pattern 2018)** 

**Design Engineering** 



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# **Department of Mechanical Engineering**

Credits: 3 Formative Assessment: 50 Marks
Lectures: 3Hrs/week Summative Assessment: 50 Marks

#### **Course Objective:**

To understand the theory of optimization methods and algorithms with a view to promote research interest in applying optimization techniques in problems of Engineering and Technology.

#### **Course Outcomes:**

At the end of the course, student will be able to:

- 1. Apply Classical optimization techniques for constrained and unconstrained Single-variable and Multivariable optimization.
- 2. Formulate Linear Programming Problems (LPP) for constrained and unconstrained optimization.
- 3.solve nonlinear single variable optimization problems where objective function and/or constraints are not stated as explicit functions of the design variables or are complicated to manipulate.
- 4.Optimize nonlinear multivariable and constrained optimization problems where objective function and/or constraints are not stated as explicit functions of the design variables.
- 5.Use modern methods of optimization to solve nonlinear single variable and multivariable optimization problems where objective function are complicated to manipulate.
- 6.Aware of nontraditional methods of optimization to optimize nonlinear single variable and multivariable optimization problems.

#### **Unit I: Classical Optimization Techniques**

Introduction, Engineering applications of optimization, Optimal Problem Formulation: Design variables, Constraints, Objective function, Variable bounds, Classification of optimization problems, Engineering Optimization Problems, Optimization Algorithms or optimization techniques, Classical Optimization techniques for single-variable and multi-variable optimization.

#### **Unit II: Linear Programming**

Introduction, Application of linear programming, Formulation of Linear programming problems (L.P.P.), Canonical and standard forms of L.P.P., Simplex method, Artificial variable techniques, The Big-M method, The Two Phase method, Special cases in the Simplex method application, Sensitivity and duality, Revised and dual simplex method.

#### **Unit III: Single-variable Optimization Algorithms**

Optimality Criteria, Region-Elimination Methods: Exhaustive Search, Fibonacci Search, Golden Section Search, Dichotomous search, Interval Halving Method, Gradient-based Methods: Newton-Raphson Method, Bisection Method

#### **Unit IV: Multivariable and Constrained Optimization Algorithms**

Optimality Criteria, Unidirectional Search, Direct Search Methods, Simplex Search Method, Pattern Search Method, Gradient-based Methods, Cauchy's (Steepest Descent) Method, Newton's Method, Kuhn-Tucker Conditions, Direct Search for Constrained Minimization, Variable Elimination Method, Random Search Methods.

# **Unit V: Modern Methods of Optimization**

Genetic Algorithms, Working Principles, Differences between GAs and Traditional Methods, Similarities between GAs and Traditional Methods, GAs for Constrained Optimization, Other GA Operators, Real-



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coded Gas, Multi-objective Gas, Other Advanced Gas, Simulated Annealing, Global Optimization using the Steepest Descent Method, using Genetic Algorithms and using Simulated Annealing, Particle Swarm Optimization (PSO).

#### **Unit VI: Nontraditional Optimization Algorithms**

Ant Colony Optimization, Basic Concept, Ant Searching Behavior, Path Retracing and Pheromone. Updating, Pheromone Trail Evaporation, Algorithm, Optimization of Fuzzy Systems, Fuzzy Set Theory, Optimization of Fuzzy Systems, Computational Procedure, Neural-Network-Based Optimization.

#### **Reference Books:**

- 1. S. S. Stricker, "Optimising performance of energy systems" Battelle Press, New York, 1985.
- 2. R.C. Johnson, "Optimum Design of Mechanical Elements", Willey, New York, 1980.
- 3. J. S. Arora, "Introduction to Optimum Design", McGraw Hill, New York, 1989.
- 4. Kalyanmoy Deb, "Optimization for Engineering Design", Prentice Hall of India, New Delhi, 05
- 5. L.C.W. Dixon, "Non-Linear Optimisation Theory and Algorithms", Birkhauser, BoSton, 1980.
- 6. R.J. Duffin, E.L. Peterson and C.Zener "Geometric Programming-Theory and Applications", Willey, New York, 1967.
- 7. G.B. Dantzig "Linear Programming and Extensions Princeton University Press", Princeton, N. J., 1963.
- 8. R. Bellman "Dynamic Programming-Princeton" University Press, Princeton, N.J. 1957.

**Laboratory III (Finite Element Method ) (MEPA12185)** 

**Teaching Scheme** 

**Examination Scheme** 





(An Autonomous Institute Affiliated to Savitribai Phule Pune University)

# **Department of Mechanical Engineering**

Credits: 2 Formative Assessment. : 50 Marks
Practical : 4 Hrs/week Summative Assessment : 50 Marks

#### **Course Outcomes:**

At the end of the course students will be able to:

- 1. Students will be able to use various experimental techniques relevant to the subject.
- 2. Students will acquire hands on experience on the various test-rigs, Experimental set up.
- 3. Students will be able to function as a team member
- 4. Students will develop communication skills.
- 5. Students will be able to write technical reports.
- 6. Students will be able to use different software's

#### **Syllabus Contents:**

The lab practice consists of experiments, tutorials and assignments decided by the course supervisors of the program core courses and program specific elective courses.

- 1. Computer program for stress analysis of 1D bar using linear and quadratic elements. Show the variation of stress and strain within the element for linear and quadratic bar element.
- 2. Computer programs for modal analysis for 1-D beam (simply supported or cantilever beams)
- 3. Computer programs for stress analysis for 1-D beam (simply supported or cantilever beams)
- 4. Stress and deflection analysis of any machine component consisting of 3-D elements using FEA software.
- 5. Modal analysis of any machine (Bracket) component using FEA software.
- 6. Modal analysis of any machine component (Pipe) using FEA software
- 7. CE component-presentation preparation
- 8. CE component-presentation conduction
- 9. Elasto-Plastic analysis of tensile test specimen using FEM Software.
- 10. Coupled Thermal-Structural Analysis using FEA software
- 11. Non-linear dynamic analysis of any component using FEM Software
- 12. CE component- Assignment 1
- 13. CE component- Assignment 2
- 14. Fatigue Analysis using FEA software
- 15. Fatigue Analysis of machine component using FEA software
- 16. Tube crash analysis under low velocity axial impact
- 17. CE component- open book test
- 18. CE component- open book test

#### Laboratory IV (Computer Aided Design) (MEPA12186)

Teaching Scheme Examination Scheme

Credits: 2 Formative Assessment.: 50 Marks



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# **Department of Mechanical Engineering**

Practical: 4 Hrs/week Summative Assessment: 50 Marks

#### **Course Outcomes:**

At the end of the course students will be able to:

- 1. Students will be able to use various experimental techniques relevant to the subject.
- 2. Students will acquire hands on experience on the various test-rigs, Experimental set up.
- 3. Students will be able to function as a team member
- 4. Students will develop communication skills.
- 5. Students will be able to write technical reports.
- 6. Students will be able to use different software's.

#### **Computer Aided Design:**

- 1. Study of Basics of Hardware and Software requirement for CAD
- **2.** Program on concatenated Transformation involving Three steps.
- 3. Program on Orthographic and Isometric Projection.
- **4.** Developing component using CAD features of Feature Based Modeling/ Parametric Modeling.
- 5. Developing CAD models of mechanical sub assembly consisting 8- 10 components
- **6.** CE component-presentation preparation
- **7.** CE component-presentation conduction
- **8.** Demonstration of Application Programming Interface (API).
- 9. Assignment on GD and T
- 10. Assignment on Tolerance stack-up
- 11. Stress and deflection analysis of 2D truss and Beam
- **12.** Stress and deflection analysis of plate 2D [Mechanical Component]
- **13.** CE component- Assignment 1
- **14.** CE component- Assignment 2
- **15.** Stress and deflection analysis of plate 3D [Mechanical Component]
- **16.** Assignment on Design for Manufacturing and Assembly (Software Base)
- 17. CE component- open book test
- **18.** CE component- open book test



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# **Department of Mechanical Engineering**

**Mini Project (MEPA12187)** 

Teaching Scheme Examination Scheme

Credits: 2 Formative Assessment : 50 Marks
Practical: 4 Hrs/week Summative Assessment : 50 Marks

**F.Y. M. Tech. (Pattern 2018)** 

**Design Engineering** 

**53** 



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#### **Objectives:**

- 1. To enable the students to apply fundamental knowledge for understanding state of the art information about any topic relevant to curriculum
- 2. To make the students aware of ethical and professional practices
- 3. To enhance communication skills of the students
- 4. To study modern tools with an understanding of their limitations

#### **Outcomes:**

By the end of the course, the students will be able to

- 1. Write a detailed report about the topic in the prescribed format
- 2. Present the contents of the topic effectively through oral presentation
- 3. Demonstrate project work (hardware and/or software).

Mini Project shall be on any topic of student's own choice approved by the faculty. The continuous evaluation will be based on the continuous work of the student to achieve set objectives, technical contents of the topic to assess understanding of the student about the same. Students should prepare a power point presentation for its delivery in 15 minutes. The student should submit duly certified spiral bound report having the following contents.

- Introduction
- Literature Survey
- Theoretical contents/fundamental topics
- Relevance to the present national and global scenario (if relevant)
- Merits and Demerits
- Field Applications / case studies / Experimental work / software application / Benefit cost/ feasibility studies
- Conclusions
- References

# A. Report shall be typed on A4 size paper with line spacing 1.5 on one side of paper.

Left Margin: - 25 mm Right Margin: - 25 mm Top Margin: - 25 mm Bottom Margin: - 25 mm

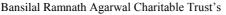
#### B. Size of Letters

Chapter Number: - 12 font size in Capital Bold Letters- Times New Roman Chapter Name: - 12 Font size in Capital Bold Letters- Times New Roman

Main Titles (1.1, 3.4 etc):- 12 Font size in Bold Letters- Sentence case. Times New Roman Sub Titles (1.1.4, 2.5.3 etc):- 12 Font size in Bold Letters-Sentence case. Times New Roman

All other matter: - 12 Font size sentence case. Times New Roman

- C. No blank sheet be left in the report
- **D**. Figure name: 12 Font size in sentence case-Below the figure.
- E. Table title -12 Font size in sentence case-Above the table.





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#### **Department of Mechanical Engineering**

# Open Elective Project Planning and Management (IOEP12188A)

**Teaching Scheme** 

Credits: 3 Examination Scheme

Lectures: 3Hrs/week Formative Assessment: 50 Marks

#### **Course Objectives:**

- 1. To impart knowledge of project life cycle.
- 2. To introduce students to Project Identification Process, Project Initiation
- 3. To understand studies related to Pre-Feasibility Study and Project feasibility Studies.
- 4. To construct CPM, PERT network for a project.
- 5. To introduce students to Steps in Risk Management, Risk Identification, Risk Analysis and Reducing Risks
- 6. To introduce students to process of project Performance Measurement, Evaluation and closeout.

#### **Course Outcomes:**

Upon the completion of the course, students will be able to

- 1. Understand phases of project life cycle
- 2. Understand the Project Identification Process, Project Initiation.
- 3. Understand Pre-Feasibility Study and Project feasibility Studies of a project.
- 4. Construct CPM, PERT network for a project.
- 5. Understand the concept of Risk Management
- 6. Understand the process of project Performance Measurement, Evaluation and closeout.

#### **Unit I: Basics of Project Management (PM)**

Introduction, Need, Project Management Knowledge Areas and Processes, Concept of Organizationa Structure and types, The Project Life Cycle (preferably with case study), Essentials PM.

#### **Unit–II: Project Identification and Selection**

Introduction, Project Identification Process, Project Initiation, Pre-Feasibility Study, Feasibility Studies, Project Break-even point. Case study is preferred

#### **Unit -III: Project Planning**

Introduction, Need for Project Planning, Work Breakdown Structure (WBS), LOB, CPM and PERT Network Cost System, Resource Allocation, Scheduling, Project Cost Estimate and Budgets.

#### Unit -IV: Project Risk Management and Quality Management

Introduction, Risk, Risk Management, Role of Risk Management in Overall Project Management, Steps in Risk Management, Risk Identification, Risk Analysis, Reducing Risks. Introduction to Quality, Quality Concepts, Value, Engineering. Case study is preferred.

#### Unit V: Project Performance Measurement, Evaluation and closeout

Introduction, Performance Measurement, Productivity, Project Performance Evaluation, Benefits and Challenges of Performance Measurement and Evaluation, Controlling the Projects. Project Close-out, Steps for Closing the Project, Project Termination, and Project Follow-up. Case study is preferred

#### Unit VI - Operation Research in Management

Introduction, Operation Research as tool for Decision Support System, Overview of OR Research Techniques, Formulation of Linear Programming Problem, Linear Programming Models, Assumptions of Linear Programming, Graphical Method and Simplex method for solving LP problem.

Students are encouraged to register for On-line course in the relevant above course approved by authority.



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### **Department of Mechanical Engineering**

#### **Text books:**

- 1. Operations Research by Premkumar Gupta and D.S. Hira, S. Chand Publications (2014)
- 2. Project Management K Nagrajan New age International Ltd.
- 3. Project Management Ahuja H.N. John Wiely, New York.



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# **Department of Mechanical Engineering**

# **Open Elective**

# **Ethical Hacking (IOEP12188B)**

Teaching Scheme
Credits: 3
Lectures: 3 Hrs/week

Examination Scheme
Formative Assessment: 50 Marks
Summative Assessment: NA

#### **Course Objectives:**

- 1 Understand basics of network security and hacking
- 2 Aware of legal perspective of cybercrime including Indian IT ACT 2008
- 3 Learn techniques of gathering network information
- 4 Identify security tools including, but not limited to intrusion detection and firewall software
- 5 Learn to perform different kind of attacks
- **6** Understand functioning of various protocols

#### **Course Outcomes:**

- After completion of the course, student will be able to
- 1. Use basics knowledge of network security and hacking
- 2. Understand and use the IT Laws as and when required
- **3.** Gather required information to perform a attack
- **4.** Use various tools and methods for Vulnerability Assessment
- 5. Perform different attacks on Dummy scenario
- **6.** Analyze the use of protocols studied

#### **Unit I:** Introduction to Network and security

**Basics of Computer Networks:** OSI Model, TCP/IP Model, Network topology (Physical & logical), Network Hardware Components: Connectors, Repeaters, hubs, NICs, Bridges and Switches.

**Basics of Computer Networks Security:** Essential Terminology, Elements of Information Security, Types of Hackers, Steps for Ethical hacking, Types of Attacks.

#### **Unit II:** Legal Perspective

The Indian IT Act, Challenges to Indian law, Cybercrime scenario in India, 2008 amendments to Indian IT Act, Intellectual property in the cyberspace.

#### **Unit III:** Information Gathering Techniques

Active information gathering, passive information gathering, Trace route, Interacting with DNS Servers, SNMP and SMTP attacks.

#### **Unit IV:** Port Scanning and Vulnerability Assessment

**Target Enumeration and Port Scanning Techniques:** Scanning for Open Ports and Services, Types of Port Scanning, Firewall/IDS Evading Techniques

**Vulnerability Assessment:** Vulnerability Scanners and How Do They Work, Pros and Cons of a Vulnerability Scanner, Vulnerability Assessment with Nmap, Nessus

#### Unit V: Network Sniffing

Introduction, Types of Sniffing, ARP Protocol Basics, ARP Attacks, Denial of Service Attacks, Man in the Middle Attacks.

#### **Unit VI:** Remote Exploitation



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# **Department of Mechanical Engineering**

Understanding Network Protocols: TCP,UDP,ICMP, Server Protocols: FTP,HTTP,SMTP		
Text Books:		
	1	Rafay baloch, "Ethical hacking and Penetration Testing guide", CRC press,
		2015, ISBN: 13: 978-1-4822-3162-5 (eBook - PDF)
	2	Nina Godbole, SunitBelapure, "Cyber Security: Understanding Cyber Crimes,
		Computer Forensics and Legal Perspectives", WILEY Publications, 2015,
		ISBN:978-81-265-2179-1
Reference Books:		
	1	Behrouz Fourzon, "Data Communication and Computer Networks", Pearson
		Education,5 <sup>th</sup> edition ISBN: 978-0070634145
	2	Andrew S. Tanenbaum, " Computer Networks", International Economy
		Edition, 5 <sup>th</sup> edition ISBN: 10: 9332518742



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# **Department of Mechanical Engineering**

# Open Elective Product Design Engineering (IOEP12188C) Examination Scheme Formative Assessment: 50 Marks

#### **Course objectives:**

Lectures: 3 Hrs/week

**Teaching Scheme** 

Credits: 3

- 1. To understand basic techniques for particular phases of product development
- 2. Make and manage design teams for product development in a company.

#### **Course Outcomes:**

Upon completion of this course, the student will be able to:

- 1. Describe an engineering design and development process
- 2. Employ engineering, scientific, and mathematical principles to execute a design from concept to finished product
- 3. Create 3D solid models of mechanical components from the perspective of aesthetic, ergonomic and functional requirement using CAD software
- 4. Work collaboratively on a team.
- 5. Create new product based on mechanical design engineering.
- 6. Investigate contemporary issues and their impact on provided solution.

#### **Unit 1 – Introduction to Product Design**

Characteristics of Successful Product Development, Innovative Thinking, Challenges to Product Development, Product Development Process, Concept Development, Economics – Cost Vs Performance, Design Considerations

#### **Unit 2 – Product Development Process**

Product development process- Identification of customer needs- customer requirements, product development process flows. Product specifications and concept generation, concept selection, concept screening, concept testing, reverse engineering, product architecture

#### **Unit 3 – Product Design Tools**

Creativity and Problem Solving –Creativity methods-Theory of Inventive Problem Solving (TRIZ), Product function tree, Life cycle analysis, Quality Function Deployment, Competing Product Analysis, SWOT analysis, Failure Mode Effect Analysis.

#### Unit 4 – Design for Manufacture and Assembly

Design for assembly, design for disassembly, design for environment, design for graphics and packaging

#### **Unit 5 – Rapid Prototyping**



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# **Department of Mechanical Engineering**

Understanding Prototypes, Principles of Prototyping, Prototyping Technologies, Planning for Prototypes

#### **Unit-6: Product Testing and Validation**

Time value of Money, Analytical technique, Product and Process, Evaluation of component, subassembly, assembly, Reliability Goals, Computer simulations and Bench test results, Comprehensive test plans and reports.

#### **Text Books:**

- 1. Product Design-Techniques in Reverse Engineering and New Product Development, Kevin Otto, Kristion Wood, Pearson Education, ISBN 978-81-7758-821-7.
- 2. Karl T.U. And Steven D.E., Product Design and Development, McGraw Hill, Ed 2000.

#### **Reference Books:**

6. Dieter GE, Engineering Design-Material and Processing Approach, McGraw Hill, Ed 2000